

### SECTION 1: Identification

#### 1.1. Identification

Product form	: Substance
Substance name	: D-limonene-Organic
CAS-No.	: 5989-27-5
Product code	: TP1090
Formula	: C10H16
Synonyms	: (+)-1-methyl-4-isopropenyl-1-cyclohexene / (+)-4-isopropenyl-1-methylcyclohexene / (+)-cajeputene / (+)-carvene / (+)-citrene / (+)-para-mentha-1,8-diene / (+)-p-mentha-1,8-diene / (+)-R-limonene / (R)-(+)-4-isopropenyl-1-methyl-1-cyclohexene / (R)-(+)-limonene / (R)-1-methyl-4-(1-methylethenyl)cyclohexene / (R)-4-isopropenyl-1-methyl-1-cyclohexene / (R)-p-mentha-1,8-diene / 1,8-menthadiene, D- / 1-methyl-4-(1-methylethenyl)cyclohexene, (R)- / cyclohexene, 1-methyl-4-(1-methylethenyl)-, (R)- / cyclohexene, 1-methyl-4-(1-methylethenyl)-, (theta)- / cyclohexene, 4-isopropenyl-1-methyl- / D-(+)-limonene / dextro-limonene / dextro-para-mentha-1,8-diene / d-limonene / D-para-mentha-1,8-diene / D-p-mentha-1,8-diene / limonene, (R)-(+)- / limonene, D-(+)- / limonene, dextro- / para-mentha-1,8-diene, (R)-(+)- / p-mentha-1,8-diene, (R)-(+)- / p-mentha-1,8-diene, D- / refchole
BIG no	: 15732

#### 1.2. Recommended use and restrictions on use

Use of the substance/mixture	: Odorant Solvent Odorant: component
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#### 1.3. Supplier

EXTRACT CONSULTANTS, LLC.  
TERPENES - FLAVORS - BASES  
PO BOX 11433, DENVER, CO 80211  
www.extractconsultants.com  
INFORMATION: 1-888-541-9089

#### 1.4. Emergency telephone number

Emergency number : Chemtrec - USA: 800-424-9300 - International: 703-527-3887

### SECTION 2: Hazard(s) identification

#### 2.1. Classification of the substance or mixture

##### GHS-US classification

Flammable liquids Category 3	Flammable liquid and vapour
Skin corrosion/irritation Category 2	Causes skin irritation
Skin sensitization, Category 1	May cause an allergic skin reaction
Aspiration hazard Category 1	May be fatal if swallowed and enters airways

#### 2.2. GHS Label elements, including precautionary statements

##### GHS-US labeling

Hazard pictograms (GHS-US)	:   
	: GHS02      GHS07      GHS08

Signal word (GHS-US)	: Danger
Hazard statements (GHS-US)	: Flammable liquid and vapour May be fatal if swallowed and enters airways Causes skin irritation May cause an allergic skin reaction
Precautionary statements (GHS-US)	: Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Keep container tightly closed. Ground/Bond container and receiving equipment

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Use explosion-proof electrical/ventilating/lighting equipment  
Use only non-sparking tools.  
Take precautionary measures against static discharge.  
Avoid breathing dust/fume/gas/mist/vapors/spray.  
Wash hands, forearms and face thoroughly after handling.  
Contaminated work clothing must not be allowed out of the workplace  
Wear protective gloves/protective clothing/eye protection/face protection.  
If swallowed: Immediately call a poison center or doctor  
If on skin: Wash with plenty of water  
If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower  
Specific treatment (see supplemental first aid instruction on this label)  
Do NOT induce vomiting.  
If skin irritation occurs: Get medical advice/attention.  
If skin irritation or rash occurs: Get medical advice/attention.  
Take off contaminated clothing and wash it before reuse.  
Wash contaminated clothing before reuse.  
In case of fire: Use media other than water to extinguish.  
Store in a well-ventilated place. Keep cool.  
Store locked up.  
Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation

### 2.3. Other hazards which do not result in classification

No additional information available

### 2.4. Unknown acute toxicity (GHS US)

Not applicable

## SECTION 3: Composition/Information on ingredients

### 3.1. Substances

Name	Product identifier	%	GHS-US classification
ORANGE OIL	(CAS-No.) 8008-57-9	100	Flam. Liq. 3, H226 Skin Irrit. 2, H315 Skin Sens. 1, H317 Asp. Tox. 1, H304

Full text of hazard classes and H-statements : see section 16

### 3.2. Mixtures

Not applicable

## SECTION 4: First-aid measures

### 4.1. Description of first aid measures

- First-aid measures general : Check the vital functions. Unconscious: maintain adequate airway and respiration. Respiratory arrest: artificial respiration or oxygen. Cardiac arrest: perform resuscitation. Victim conscious with laboured breathing: half-seated. Victim in shock: on his back with legs slightly raised. Vomiting: prevent asphyxia/aspiration pneumonia. Prevent cooling by covering the victim (no warming up). Keep watching the victim. Give psychological aid. Keep the victim calm, avoid physical strain. Depending on the victim's condition: doctor/hospital.
- First-aid measures after inhalation : Remove the victim into fresh air. Respiratory problems: consult a doctor/medical service.
- First-aid measures after skin contact : Wash immediately with lots of water. Soap may be used. Take victim to a doctor if irritation persists.
- First-aid measures after eye contact : Rinse immediately with plenty of water. Remove contact lenses, if present and easy to do. Continue rinsing. Do not apply neutralizing agents. Take victim to an ophthalmologist if irritation persists.
- First-aid measures after ingestion : Rinse mouth with water. Immediately after ingestion: give lots of water to drink. Do not induce vomiting. Call Poison Information Centre ([www.big.be/antigif.htm](http://www.big.be/antigif.htm)). Consult a doctor/medical service if you feel unwell. Ingestion of large quantities: immediately to hospital.

### 4.2. Most important symptoms and effects (acute and delayed)

- Symptoms/effects after inhalation : EXPOSURE TO HIGH CONCENTRATIONS: Irritation of the respiratory tract. Irritation of the nasal mucous membranes.
- Symptoms/effects after skin contact : Tingling/irritation of the skin.
- Symptoms/effects after eye contact : Irritation of the eye tissue.
- Symptoms/effects after ingestion : Nausea. Diarrhoea. Gastrointestinal complaints.

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Chronic symptoms : ON CONTINUOUS/REPEATED EXPOSURE/CONTACT: Red skin. Swelling of the skin. Itching. Skin rash/inflammation.

### 4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

## SECTION 5: Fire-fighting measures

### 5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Quick-acting ABC powder extinguisher. Quick-acting BC powder extinguisher. Quick-acting class B foam extinguisher. Quick-acting CO<sub>2</sub> extinguisher. Class B foam (not alcohol-resistant).

Unsuitable extinguishing media : Water (quick-acting extinguisher, reel); risk of puddle expansion. Water; risk of puddle expansion.

### 5.2. Specific hazards arising from the chemical

Fire hazard : DIRECT FIRE HAZARD: Flammable liquid and vapour. Gas/vapour flammable with air within explosion limits. INDIRECT FIRE HAZARD: May build up electrostatic charges: risk of ignition. May be ignited by sparks. Reactions involving a fire hazard: see "Reactivity Hazard".

Explosion hazard : DIRECT EXPLOSION HAZARD: Gas/vapour explosive with air within explosion limits. INDIRECT EXPLOSION HAZARD: may be ignited by sparks. Reactions with explosion hazards: see "Reactivity Hazard".

Reactivity : Oxidizes slowly on exposure to air: peroxidation resulting in increased fire or explosion risk. Polymerizes slowly on exposure to air. Reacts with (strong) oxidizers: (increased) risk of fire/explosion. Reacts with (some) halogens compounds.

### 5.3. Special protective equipment and precautions for fire-fighters

Precautionary measures fire : Exposure to fire/heat: keep upwind. Exposure to fire/heat: consider evacuation. Exposure to fire/heat: seal off low-lying areas. Exposure to fire/heat: have neighbourhood close doors and windows.

Firefighting instructions : Cool tanks/drums with water spray/remove them into safety. Take account of environmentally hazardous firefighting water. Use water moderately and if possible collect or contain it.

Protection during firefighting : Heat/fire exposure: compressed air/oxygen apparatus.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

#### 6.1.1. For non-emergency personnel

Protective equipment : Gloves. Face-shield. Protective clothing.

Emergency procedures : Mark the danger area. Stop engines and no smoking. No naked flames or sparks. Spark- and explosionproof appliances and lighting equipment. Keep containers closed. Wash contaminated clothes. In case of reactivity hazard: consider evacuation.

#### 6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

### 6.2. Environmental precautions

Prevent soil and water pollution. Prevent spreading in sewers.

### 6.3. Methods and material for containment and cleaning up

For containment : Contain released product, pump into suitable containers. Plug the leak, cut off the supply. Dam up the liquid spill. Provide equipment/receptacles with earthing. Do not use compressed air for pumping over spills. Heating: dilute combustible gas/vapour with water curtain.

Methods for cleaning up : Take up liquid spill into absorbent material, e.g.: sand, earth, vermiculite. Scoop absorbed substance into closing containers. Carefully collect the spill/leftovers. Damaged/cooled tanks must be emptied. Do not use compressed air for pumping over spills. Clean contaminated surfaces with an excess of water. Take collected spill to manufacturer/competent authority. Wash clothing and equipment after handling.

Other information : Dispose of materials or solid residues at an authorized site.

### 6.4. Reference to other sections

For further information refer to section 13.

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### SECTION 7: Handling and storage

#### 7.1. Precautions for safe handling

- Precautions for safe handling : Use spark-/explosionproof appliances and lighting system. Keep away from naked flames/heat. Keep away from ignition sources/sparks. Take precautions against electrostatic charges. Measure the concentration in the air regularly. Carry operations in the open/under local exhaust/ventilation or with respiratory protection. Comply with the legal requirements. Remove contaminated clothing immediately. Clean contaminated clothing. Thoroughly clean/dry the installation before use. Do not discharge the waste into the drain. Do not use compressed air for pumping over. Keep container tightly closed. Before use: check for peroxides and eliminate them.
- Hygiene measures : Observe very strict hygiene - avoid contact.

#### 7.2. Conditions for safe storage, including any incompatibilities

- Technical measures : Ground/bond container and receiving equipment.
- Storage conditions : Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store locked up.
- Heat-ignition : KEEP SUBSTANCE AWAY FROM: heat sources. ignition sources.
- Information on mixed storage : KEEP SUBSTANCE AWAY FROM: oxidizing agents.
- Storage area : Store in a cool area. Ventilation at floor level. Provide for an automatic sprinkler system. Provide for a tub to collect spills. Provide the tank with earthing. Keep only in the original container. May be stored under inert gas. May be stored under argon. Meet the legal requirements.
- Special rules on packaging : SPECIAL REQUIREMENTS: hermetical. clean. correctly labelled. meet the legal requirements. Secure fragile packagings in solid containers.

### SECTION 8: Exposure controls/personal protection

#### 8.1. Control parameters

##### ORANGE OIL (8008-57-9)

Not applicable

#### 8.2. Appropriate engineering controls

- Appropriate engineering controls : Ensure good ventilation of the work station.
- Environmental exposure controls : Avoid release to the environment.

#### 8.3. Individual protection measures/Personal protective equipment

##### Materials for protective clothing:

GIVE GOOD RESISTANCE: nitrile rubber. PVA

##### Hand protection:

Gloves

##### Eye protection:

Face shield

##### Skin and body protection:

Protective clothing

##### Respiratory protection:

Full face mask with filter type A at conc. in air > exposure limit

### SECTION 9: Physical and chemical properties

#### 9.1. Information on basic physical and chemical properties

- Physical state : Liquid
- Appearance : Liquid.
- Color : COLORLESS TO PALE YELLOW LIQUID
- Odor : CITRUS ODOR
- Odor threshold : No data available

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pH	: 4 (5 %)
Melting point	: -74 °C
Freezing point	: No data available
Boiling point	: 176 °C
Flash point	: 51 °C
Relative evaporation rate (butyl acetate=1)	: No data available
Flammability (solid, gas)	: Not applicable.
Vapor pressure	: 2.3 hPa (20 °C)
Relative vapor density at 20 °C	: 4.7
Relative density	: 0.837 (0.830 - 0.845)
Specific gravity / density	: 840 kg/m <sup>3</sup>
Molecular mass	: 136.24 g/mol
Solubility	: Insoluble.
Log Pow	: 4.38 (Experimental value, OECD 117: Partition Coefficient (n-octanol/water), HPLC method, 37 °C)
Auto-ignition temperature	: 237 °C
Decomposition temperature	: No data available
Viscosity, kinematic	: 1 mm <sup>2</sup> /s (25 °C)
Viscosity, dynamic	: 0.8462 mPa.s (25 °C)
Explosion limits	: 0.7 - 6.1 vol % 40 - 345 g/m <sup>3</sup> LEL: 0.7 vol % UEL: 6.1 vol %
Explosive properties	: No data available
Oxidizing properties	: No data available

### 9.2. Other information

VOC content	: 100 %
Refractive index	: 1.472 (1.468 - 1.477)
Other properties	: Gas/vapour heavier than air at 20°C. Clear. Acid reaction. May generate electrostatic charges.

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

Oxidizes slowly on exposure to air: peroxidation resulting in increased fire or explosion risk. Polymerizes slowly on exposure to air. Reacts with (strong) oxidizers: (increased) risk of fire/explosion. Reacts with (some) halogens compounds.

### 10.2. Chemical stability

Unstable on exposure to air.

### 10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

### 10.4. Conditions to avoid

Avoid contact with hot surfaces. Heat. No flames, no sparks. Eliminate all sources of ignition.

### 10.5. Incompatible materials

No additional information available

### 10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

Acute toxicity : Not classified

#### D-LIMONENE (5989-27-5)

LD50 oral rat	> 2000 mg/kg body weight (OECD 423: Acute Oral Toxicity – Acute Toxic Class Method, Rat, Female, Read-across, Oral)
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<b>D-LIMONENE (5989-27-5)</b>	
LD50 dermal rabbit	> 5000 mg/kg body weight (Equivalent or similar to OECD 402, Rabbit, Weight of evidence, Dermal)
Skin corrosion/irritation	: Causes skin irritation. pH: 4 (5 %)
Serious eye damage/irritation	: Not classified pH: 4 (5 %)
Respiratory or skin sensitization	: May cause an allergic skin reaction.
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
Specific target organ toxicity – single exposure	: Not classified
Specific target organ toxicity – repeated exposure	: Not classified
Aspiration hazard	: May be fatal if swallowed and enters airways.
Potential Adverse human health effects and symptoms	: Practically non-toxic if swallowed (LD50 oral 2000/5000 mg/kg). Causes skin irritation. Non-toxic in contact with skin (LD50 skin > 5000 mg/kg). Moderately irritant for eyes.
Symptoms/effects after inhalation	: EXPOSURE TO HIGH CONCENTRATIONS: Irritation of the respiratory tract. Irritation of the nasal mucous membranes.
Symptoms/effects after skin contact	: Tingling/irritation of the skin.
Symptoms/effects after eye contact	: Irritation of the eye tissue.
Symptoms/effects after ingestion	: Nausea. Diarrhoea. Gastrointestinal complaints.
Chronic symptoms	: ON CONTINUOUS/REPEATED EXPOSURE/CONTACT: Red skin. Swelling of the skin. Itching. Skin rash/inflammation.

## SECTION 12: Ecological information

### 12.1. Toxicity

Ecology - general	: Dangerous for the environment.
Ecology - air	: Not classified as dangerous for the ozone layer (Regulation (EC) No 1005/2009).
Ecology - water	: Very toxic to crustacea. Very toxic to fishes. Forming sediments in water. Slightly harmful to algae. pH shift.

<b>D-LIMONENE (5989-27-5)</b>	
LC50 fish 1	720 µg/l (OECD 203: Fish, Acute Toxicity Test, 96 h, Pimephales promelas, Flow-through system, Fresh water, Experimental value, Lethal)
EC50 Daphnia 1	0.36 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Static system, Fresh water, Experimental value, GLP)

### 12.2. Persistence and degradability

<b>D-LIMONENE (5989-27-5)</b>	
Persistence and degradability	Readily biodegradable in water.
ThOD	3.29 g O <sub>2</sub> /g substance

### 12.3. Bioaccumulative potential

<b>D-LIMONENE (5989-27-5)</b>	
BCF fish 1	864.8 - 1022 (Pisces, QSAR, Fresh weight)
Log Pow	4.38 (Experimental value, OECD 117: Partition Coefficient (n-octanol/water), HPLC method, 37 °C)
Bioaccumulative potential	Potential for bioaccumulation (4 ≥ Log Kow ≤ 5).

### 12.4. Mobility in soil

<b>D-LIMONENE (5989-27-5)</b>	
Ecology - soil	Adsorbs into the soil.

### 12.5. Other adverse effects

No additional information available

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### SECTION 13: Disposal considerations

#### 13.1. Disposal methods

- Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.
- Product/Packaging disposal recommendations : Do not discharge into surface water. Remove waste in accordance with local and/or national regulations. Hazardous waste shall not be mixed together with other waste. Different types of hazardous waste shall not be mixed together if this may entail a risk of pollution or create problems for the further management of the waste. Hazardous waste shall be managed responsibly. All entities that store, transport or handle hazardous waste shall take the necessary measures to prevent risks of pollution or damage to people or animals. Recycle by distillation. Incinerate under surveillance with energy recovery.
- Additional information : Hazardous waste according to Directive 2008/98/EC, as amended by Regulation (EU) No 1357/2014 and Regulation (EU) No 2017/997.

### SECTION 14: Transport information

#### Department of Transportation (DOT)

In accordance with DOT

Not regulated

#### Transportation of Dangerous Goods

Not applicable

#### Transport by sea

- Transport document description (IMDG) : UN 1266 PERFUMERY PRODUCTS, 3, III
- UN-No. (IMDG) : 1266
- Proper Shipping Name (IMDG) : PERFUMERY PRODUCTS
- Class (IMDG) : 3 - Flammable liquids
- Packing group (IMDG) : III - substances presenting low danger
- Limited quantities (IMDG) : 5 L
- EmS-No. (1) : F-E
- EmS-No. (2) : S-E

#### Air transport

- Transport document description (IATA) : UN 1266 Perfumery products, 3, III
- UN-No. (IATA) : 1266
- Proper Shipping Name (IATA) : Perfumery products
- Class (IATA) : 3 - Flammable Liquids
- Packing group (IATA) : III - Minor Danger

### SECTION 15: Regulatory information

#### 15.1. US Federal regulations

##### ORANGE OIL (8008-57-9)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

#### 15.2. International regulations

##### CANADA

##### ORANGE OIL (8008-57-9)

Listed on the Canadian DSL (Domestic Substances List)

#### EU-Regulations

No additional information available

#### National regulations

No additional information available

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### 15.3. US State regulations

**⚠ WARNING:** This product can expose you to myrcene, which is known to the State of California to cause cancer. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

### SECTION 16: Other information

Revision date : 02/03/2019

Full text of H-phrases:

H226	Flammable liquid and vapour
H304	May be fatal if swallowed and enters airways
H315	Causes skin irritation
H317	May cause an allergic skin reaction

NFPA health hazard

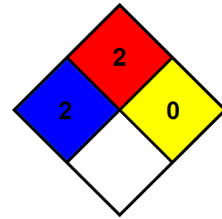
: 2 - Materials that, under emergency conditions, can cause temporary incapacitation or residual injury.

NFPA fire hazard

: 2 - Materials that must be moderately heated or exposed to relatively high ambient temperatures before ignition can occur.

NFPA reactivity

: 0 - Material that in themselves are normally stable, even under fire conditions.



SDS US (GHS HazCom 2012) - Extract Consultants

*This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product*